

- Short Tube roll forming and welding lines (Laser-TIG—Plasma) - no tool change
- 3D-Tube cutting machine
- Elbows & T-sections
- Automation

[www.ttengineering.it](http://www.ttengineering.it)



**Tube Mills;** polishing and grinding machines:

- TIG, Laser and HF mills
- Linear cage forming for round and profile tubing. Large tooling cost reduction. Fast tool change time
- Automatic tool adjustment

[www.olimpia80.com](http://www.olimpia80.com)



**Tube end forming** equipment:

- Expansion and reduction
- Roll flanging
- Calibrating
- Inside/outside forming
- Slitting-cutting-hole punching
- Special solutions



[www.wecotech.ch](http://www.wecotech.ch)



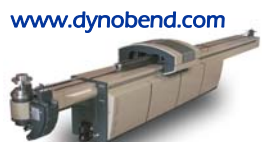
- Flexible pipe or liner machines
- HVAC & Chimney
- Heavy flex pipe for vehicle exhaust



[www.drossbach.de](http://www.drossbach.de)



- Tube Bending machines and solutions (mandrel bending—servo controlled)
- Profile bending

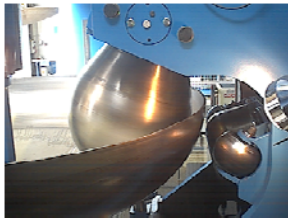


[www.dynobend.com](http://www.dynobend.com)



- Leak testing solutions
- Test instruments
- Turnkey machines
- Line engineering

[www.schreiner-testing.de](http://www.schreiner-testing.de)



Tank head flanger

- Tank head dishing, presses and flanging machines
- Cross brushing for blank cleaning
- Coil/Blank Washing machines
- Re-oilers (spray lubrication) machines
- Conveyor and shears

[www.schleifstein.de](http://www.schleifstein.de)



Coil/blank washer



Integrated Cross Brusher at Ford



- Two and three roller plate bending (roll forming) machines
- Evoroll bender for tank body and wind mill section bending
- Heavy duty plate bending

[www.sergi.it](http://www.sergi.it)



GLOBAL BUSINESS SUPPORT

GBS offers a proven concept to support your business in NAFTA & Europe



Specializing in advanced technologies

Machinery and tooling  
Tube fabrication and processing  
Large casting machining

[www.gbssupport.com](http://www.gbssupport.com)

## Experience of Principals

### Peter Beierling

Education: Apprenticeship in export sales with Krupp Stahlexport, Duesseldorf, Germany. Economics degree from the University of Paderborn, Germany.

Professional experience: Industrial turn key projects with Krupp (two years); International Labor Organization (United Nations) Mexico (two years); General manager of family machine tool business (five years); Regional sales manager for LEICO metal forming machines (one year); Relocated, established and grew the LEICO U.S. subsidiary in Detroit, MI as President (five years). Languages: skills: Fluent in German, English and Spanish, some French. World wide business experience with strong sales results. Wide ranging network of contacts after 14 years of business in the USA.

Member of the Board of Directors for four years at Mueller Weingarten Corporation.

### Birgit Beierling

Education: B.A. in International Trade and Languages from Eastern Michigan University. Operations Manager for manufacturer of industrial control systems and importer of European equipment (five years); Sales & Marketing of ERP (Enterprise Resource Planning) Solutions to small & medium sized manufacturing companies in the US (twenty-two years) with focus on the automotive industry. Fluent in German and English. Strong US business experience

## Company

GBS was established in March 1999 and is located in the Midwest and Southwest of the USA. We serve the automotive and truck market, tube production and tube processing industry, tank head production industry, stamping industry and windmill production markets. We assist in defining your market entry and growth strategy, market and sell your products.

**Our combined technical and commercial services ensure your successful future in the Americas and Europe.**

## References

GM, Ford, Chrysler, Pures (DCX subsidiary for exhaust systems, now Eberspaecher), Tesma, Eberspaecher NA, Mahle, New Venture Gear (Magna Powertrain), Metaldyne, Behr America, Linde Forklift, Allison Transmission, TAF-Thuringen, ZF, HayesLemmerz, Alcoa, Noble International, Borg Warner, Bekum NA, GETRAG, JCI, Lear, Duravent, Transform, Benteler, Faurecia, ArvinMeritor, LuK, Samual, B/S/H and many more.

Further references upon request

## Network:

Extensive, established network & long term relationships with business associates and partners throughout the Americas and Europe. **A cornerstone for your success.**

GBS sales associates in Midwest and Southwest USA, Mexico and Germany for your support and representation. Service for all sales territories for machine installations and after sales support.

## Results

- Establishment and management of seven subsidiaries
- Start up of a tube and a transmission parts manufacturing company including sales, plant engineering and management
- Long term, continuing support of European suppliers with technical and commercial personnel (bilingual and local)
- Start up help for a DaimlerChrysler subsidiary for exhaust systems for class 8 trucks
- Originated and facilitated three Joint Venture startups
- Support of German state trade missions for Thuringia and Brandenburg-Berlin
- Sales of more than 150 Mill \$ worth of equipment & services in NAFTA since doing business in the USA.



**GLOBAL BUSINESS SUPPORT**

### Sales Office East

639 Liberty Pointe Drive  
Ann Arbor, Michigan  
**734-929-4150**

### Sales Office West

**Administration & Mailing Address**  
20820 West Western Drive  
Buckeye, AZ 85396  
**623-398-6295**

### Sample and Service Center Shipments:

317 S, Division Street #156  
Ann Arbor, MI 48105

[www.gbsupport.com](http://www.gbsupport.com)